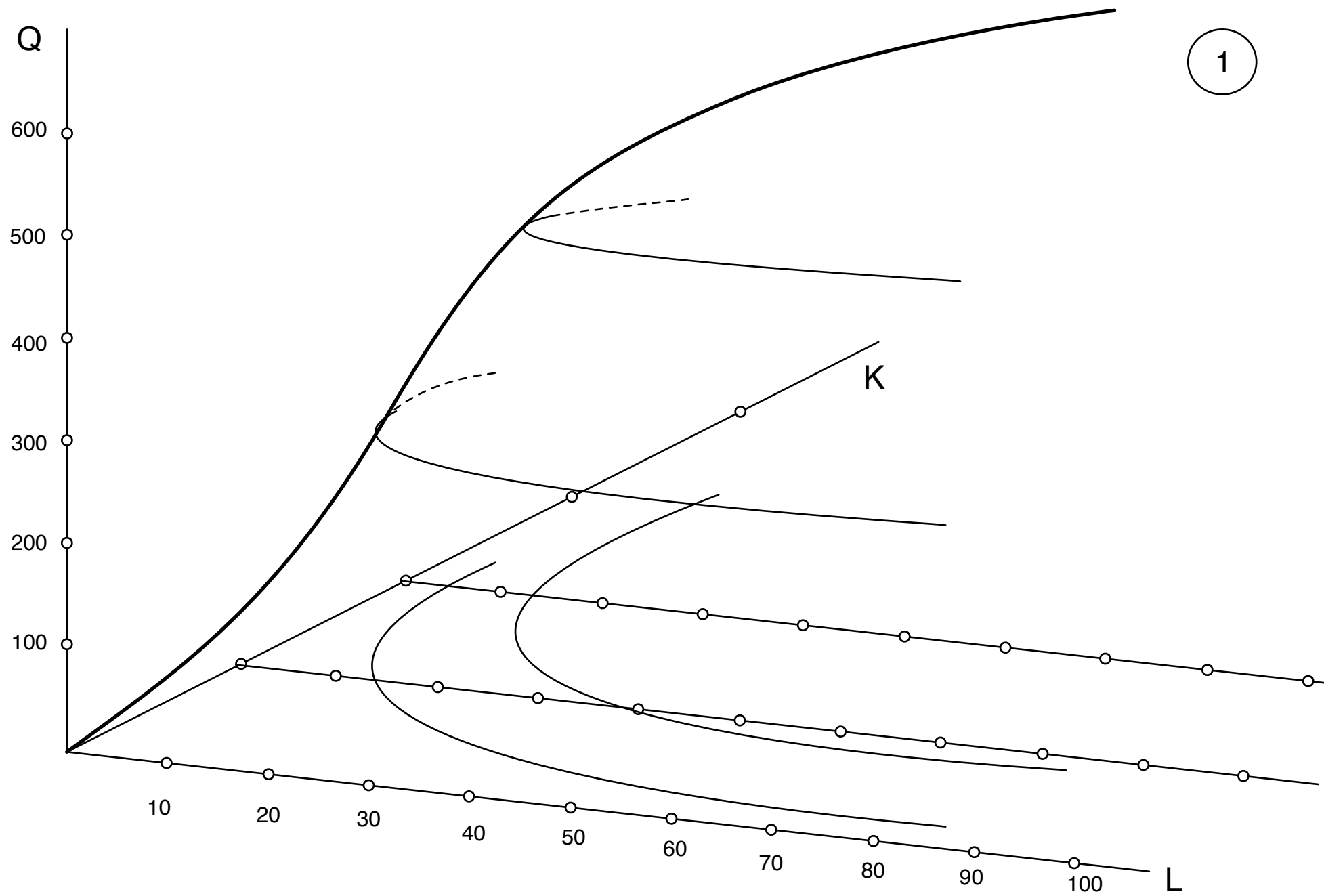
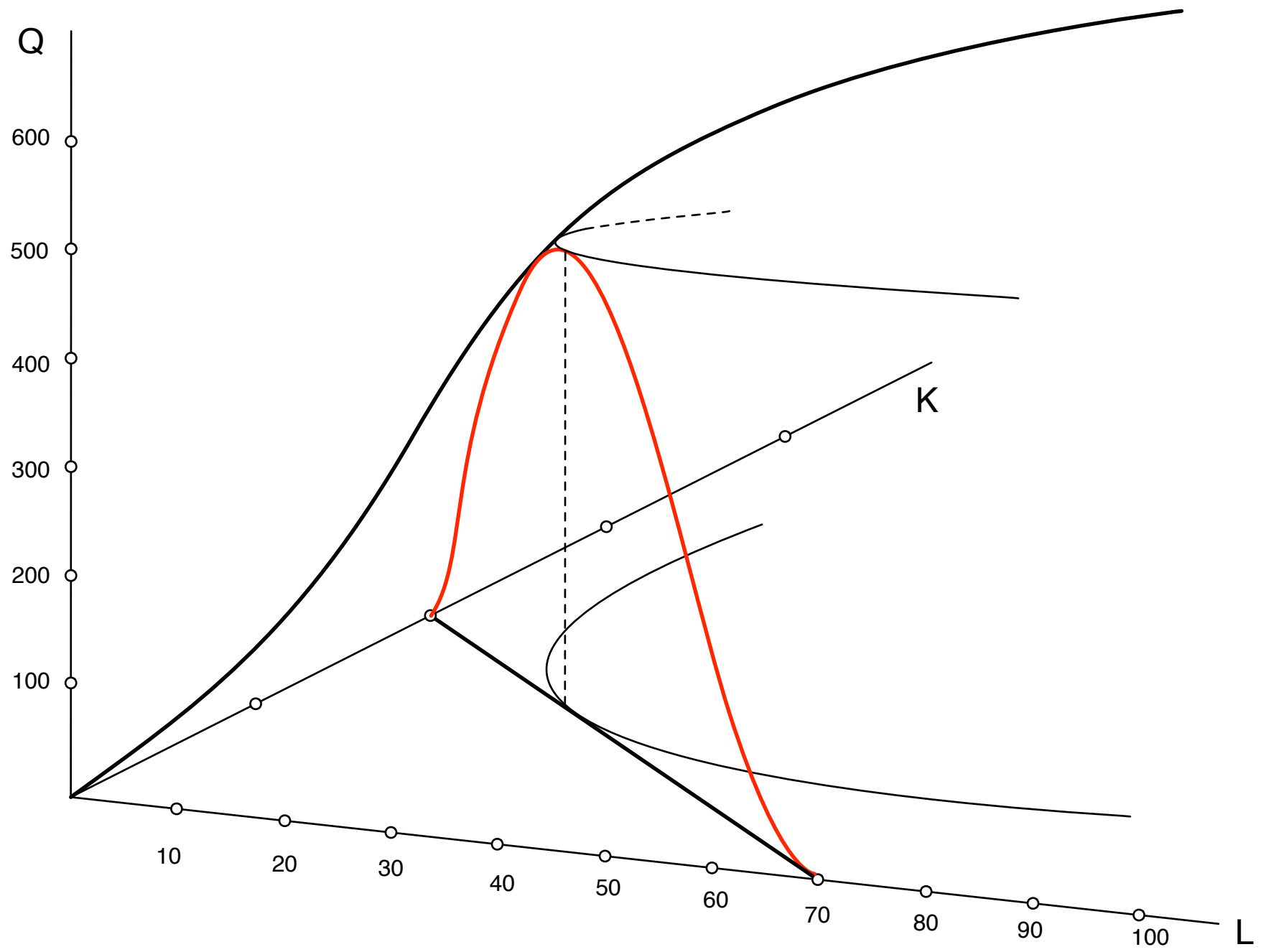






K

w = 3
r = 10

15

12

9

6

3

10

20

30

40

50

60

L

Q = 450

Q = 350

Q = 200

Q = 100

Q = 50

Cost

Q

◦

◦

