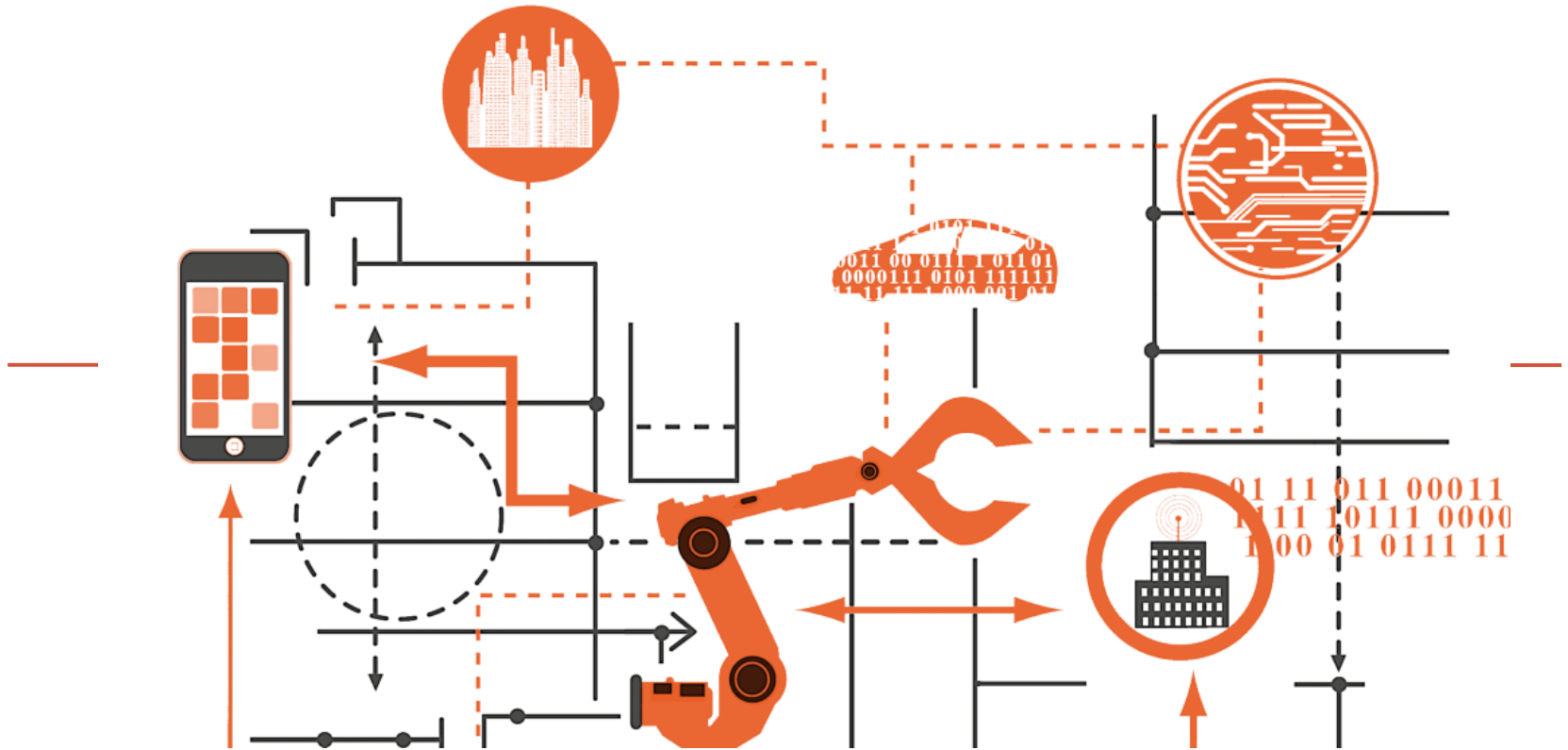


THE FOURTH INDUSTRIAL REVOLUTION

EE482 Industrialization: Role of Public and Private Sectors
(Section 046401)
Semester 1 / 2023
Faculty of Economics, Thammasat University

The Fourth Industrial Revolution

Things to Tighten the Link Between IT and OT



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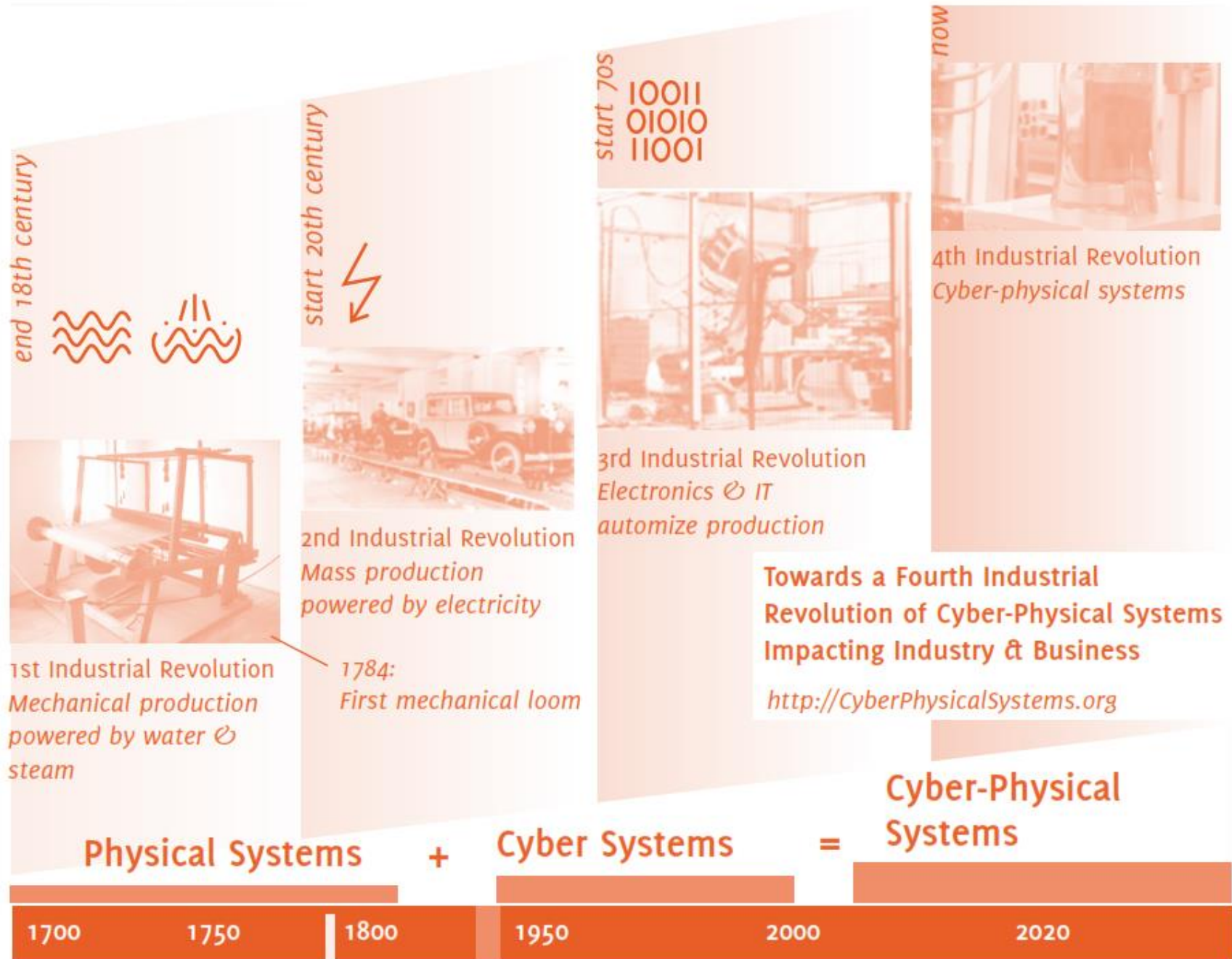
- From 2000 onward, the world has changed radically in a few major steps.
- Moreover, new developments are occurring increasingly rapidly.
- **Social networks, Mobile platforms and apps, advanced Analytics and Big Data, Cloud** and the artificial intelligence of **IBM's Watson**: taken together, these form **SMAC**.
- Now our **Things** are coming to the fore, forming **SMACT** (“smacked”) in a glorious breakthrough.
- Innovation always takes a little longer than anticipated, but miniaturization, cheap sensors, smartphones in the pockets of billions of people, autonomous systems, better batteries, self-steering cars and smart software in the Cloud leave little room for doubt: **SMACT** is already an established Things: Internet of business opportunities was the first reconnaissance.

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- According to the roadmap report of the European Union on the future of the industry, **a new production paradigm** is arising with the advent of **cyber-physical Internet-based systems** to offer innovative capacities that can benefit industry and other economic sectors.
- The leading paradigm is **m2m: machine-to-machine communication, not only** between **machines in factories** but also between **all conceivable devices and systems**.

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- In this context, one can think of **fleet management** on the basis of **sim cards**, **sensors** and **GPS**.
- The original idea behind the **Industrial Internet**, a term first coined by **General Electric**, is that digital technology will ultimately be **added to and all devices**.
- With more **sensors** in the **engines of planes** and **trains**, GE wishes to make aviation, railway services and healthcare **more efficient and effective**.

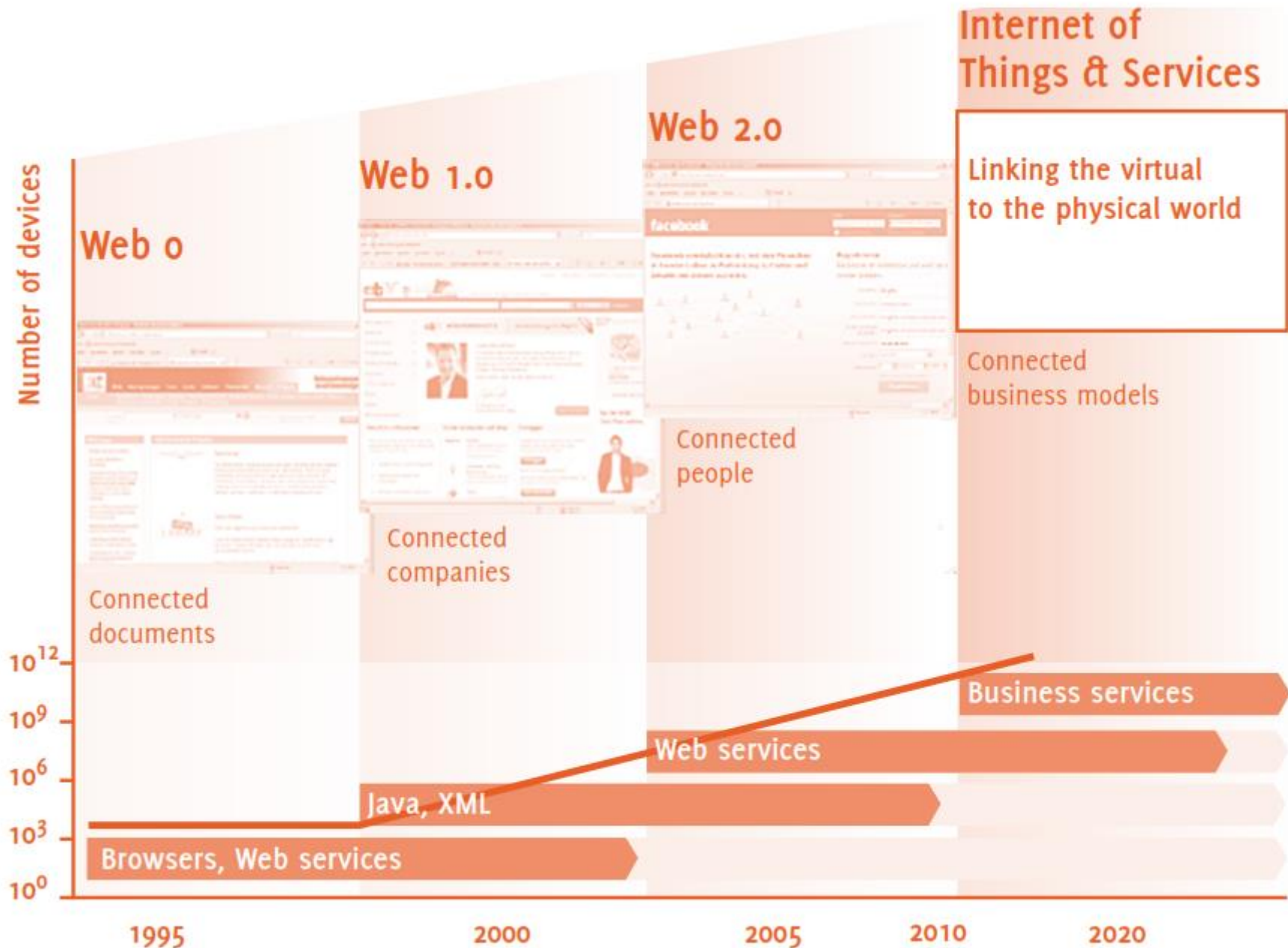


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- **The Industrial Revolution** is a concept and a development that has fundamentally **changed our society and economy**.
- The term “development” may seem to indicate some tardiness in the context of a “revolution, ” which really signifies a rapid and fundamental change.
- Industries arose and replaced small-scale workshops and craft studios.
- Textile and pottery factories were the first to recognize the new dawn, and a **new infrastructure** of canals and railway lines enabled **efficient distribution**.
- It was the **transition from industrious to industrial**, and the start of a boom for both.

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- From the **first mechanical loom**, dating from 1784, exactly 230 years ago, we can **distinguish four stages** in the ongoing process called the **Industrial Revolution**.
- That is the way we currently look at it.
- **The first “acceleration”** occurred toward the end of the 18th century: **mechanical production** on the basis of water and steam.
- We place the **Second Industrial Revolution** at the beginning of the 20th century: the introduction of the conveyor **belt and mass production**, to which the names of icons such as Henry Ford and Frederick Taylor are linked.
- **Number three** is **the digital automation** of production by means of electronics.



Source: Bloem et al. (2014)

The Fourth Industrial Revolution

- At present, we find ourselves at the **beginning of this fourth stage**, which is characterized by so-called “**Cyber-Physical Systems**” (**CPS**).
- These systems are a consequence of the far-reaching **integration of production**, sustainability and **customer-satisfaction** forming the basis of intelligent network systems and processes.
- **Factory floors** are already teeming with **Internet “things”**.
- But the enormous Internet acceleration of industry comes from the **explosive growth** of **digital devices** from other disciplines.
- Video cameras, RFID readers, tablets, entrance tickets, etc. – all these kinds of Internet devices improve the **quality**, **efficiency** and **security** of **production and process** operations.

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- It is becoming easier to **connect appliances, machines, things, complete factories** and other industrial environments and processes to the Internet.
- The **Industrial IP Advantage consortium** (<http://www.industrial-ip.org>), established in 2013, is seriously engaged in this domain of expertise.
- Industrial IP aims to enable all **industrial network infrastructures** and applications to benefit from **end-to-end Internet connectivity**.
- In addition to ethernet connected to **Industrial IP**, there is also the **Common Industrial Protocol (CIP)**, which is geared to unified communications.

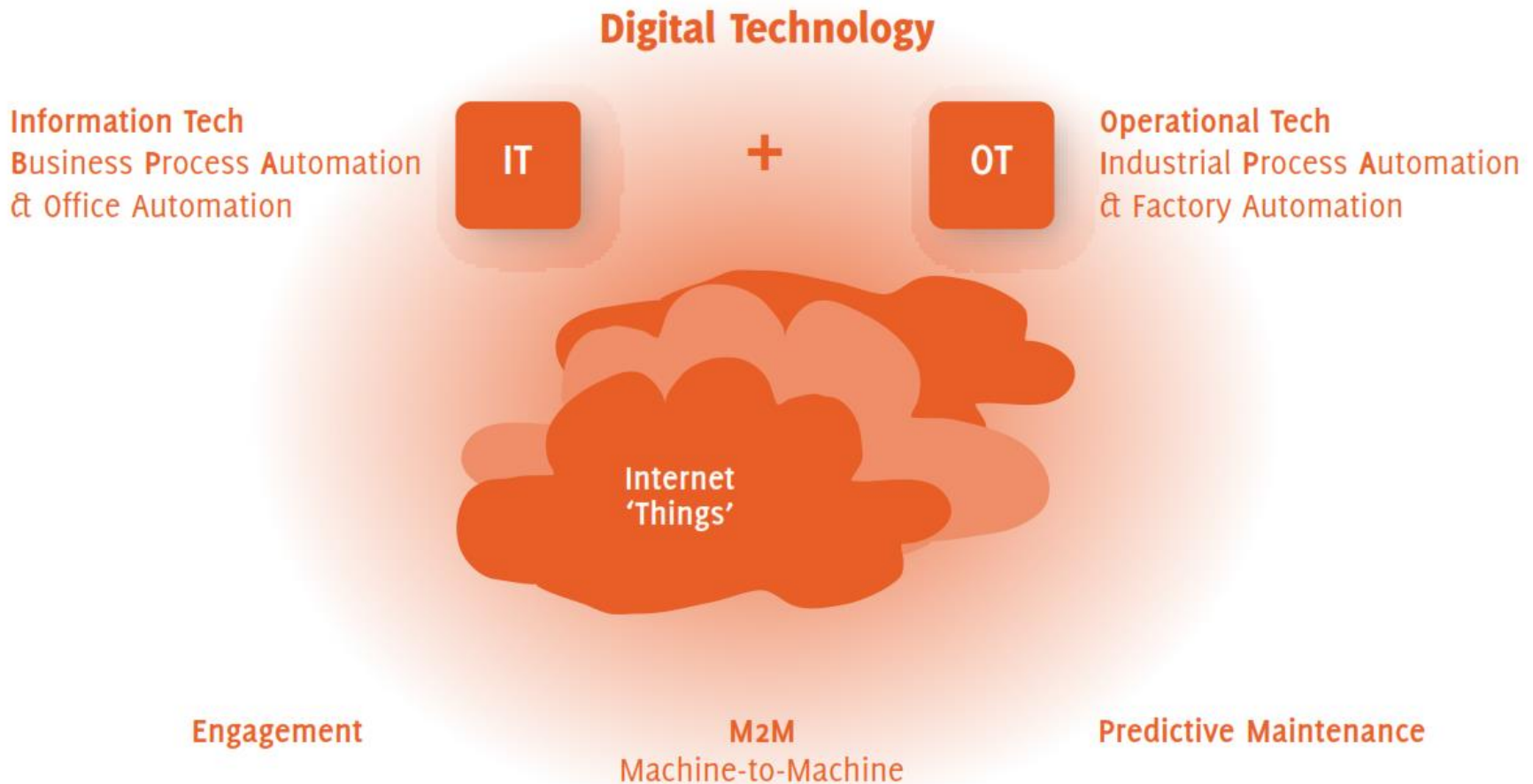
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- The **Internet of Things & Services** is responsible for **stage 4**, which is currently beginning to take shape.
- New business services are now being developed on the basis of their **capacity to link the physical and virtual worlds**.
- A marriage is a more romantic depiction, and particularly between Operational Technology – ranging from engines roaring, to people being transported to bread being baked – and Information Technology that supports our business processes.

The Fourth Industrial Revolution

- The greatest value of Industrial IP is the possibility it provides to process and analyze significantly **larger information flows from production and auxiliary processes**, so that companies can operate in a more flexible and innovative way.
- Despite all the benefits of the Internet, there are still plenty of separate application networks active in the world of Industrial Automation.
- Keeping special networks up, 3 including the hardware needed to enable them to communicate with Internet, costs much time, money and manpower.
- And these three costs increase – along with the complexity of the complete network – as more Internet devices enter the industrial arena.
- A single system – the Internet – seems to be preferable in this context, certainly from a viewpoint of scalability and flexibility.

IT and OT converge



IT and OT converge

- The **Internet of Things** plays a **crucial role** in this development.
- As a matchmaker between **information technology (IT)** and **operational technology (OT)**, the IoT has capacities at its disposal that appeal to both partners.
- The **operational machine world** is becoming more human due to “**things**”.
- Moreover, **sensors** are more entrenched in that field.
- But, thanks to these “things,” the it world is becoming **more integrated in the domain of operations**.
- And the opportunities to add value “where the action is” are simply there for the taking: in everyday interaction with appliances and physical products.

IT and OT converge

- This is the amalgamation of **two independent, historical, economical developments** – that of **advanced information technology**, with predictive data analytics, smart-phones and traditional administrative automation, among other things – and that of the **impressive machinery and automation** that have been designed and developed since the start of the industrial revolution.
- In Gartner's definition, **OT** stands for the following:
- **“Operational Technology” (OT)** is hardware and software that **detects or causes a change** through the direct **monitoring and/or control of physical devices**, processes and events in the enterprise. ”

Triple profit

- Industry has **three main reasons** to add networked software to machines and products in the classical industry division of design, production, and product support and services (particularly Maintenance, Repair and Overhaul).
- Networked software, added to products and machines, makes it possible to **gain important benefit** in the fields of:
 - (1) **Machine-to-Machine communication**, so that human work can be reduced and important contributions to efficiency and security can be made.
 - (2) **Maintenance**, preferably Predictive Maintenance of machines and appliances on the basis of direct status reports and possibly also remote repairs.
 - (3) **Engagement or client interaction** via the use of products by consumers or professionals.

1. Machine-to-Machine communication

- **Machine-to-Machine communication** can bring much extra efficiency and extra security in production units ranging from factory halls to cattle stalls.
- Modern m2m applications use **microelectronics and wireless technology**, by means of which embedded **appliances gather and distribute realtime data**.
- In this way, **tens of billions of connections** soon can be accessed at will.
- An m2m system makes use of **sensors and meters to communicate “events”** – ranging from temperature, via a communications network (fixed, wireless or hybrid), to application software that **converts the raw data into meaningful information**.
- **Telecom companies** in particular recognize the opportunity to **expand their services** and to **gain access to their clients'** operational aspects.

2. Maintenance and upgrades

- Preferably in the ultimate form of **Predictive Maintenance**, bring **extra reliability and speed** to numerous appliances: from **networked espresso machines** to **sensors in engines and turbines**.
- IBM is one of the firms now capitalizing on this development, through advanced analytics that enable them to take the proper decisions.
- This development is currently being applied to enhance **excavation machinery** in **the mining industry**, for example, which represents an annual market of 5 trillion dollars.

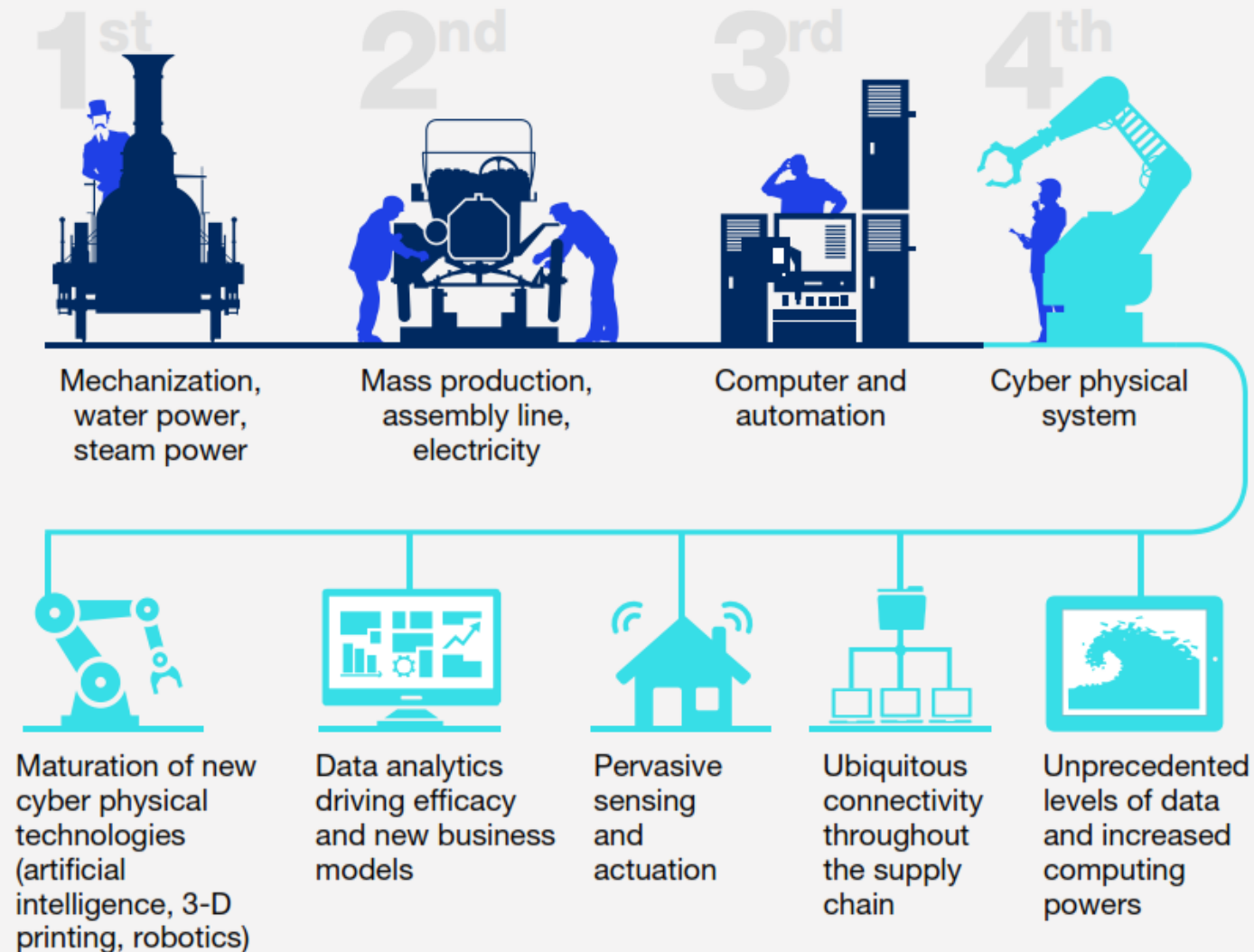
2. Maintenance and upgrades

- To companies such as Thiess, which manages and hires out 700 models of mining equipment, a day's outage means a loss of 1.8 million dollars.
- Nowadays, **sensors** send all kinds of **user data** via the Internet to central systems.
- This data sharing provides around **10% productivity profit**, according to calculations by IBM, because timely interventions can be made.
- The aim is to realize zero unplanned downtime and peak productivity, by progressing from **Corrective Maintenance** (repairs) to **Predictive Maintenance**, so that significantly less downtime is necessary and no bottlenecks or defects, resulting in irreparable damage to the systems, can occur.

3. Engagement

- With **engagement**, or **customer interaction**, we can share, via all kinds of domestic appliances – refrigerators, toothbrushes, televisions, vacuum cleaners – **user data** in order to **create new value** and to shape service provisioning.
- The **client** can be the **professional worker** who always has to be **completely up to date in his operations**, and prefers to be supported by modern screen devices or Google Glass-like portable aids.
- But this applies equally to the **end user** who would much appreciate **improved service** in the facilities he wishes to use, such as a combination of data from the traveler's digital train ticket (IT) and rail traffic (OT).

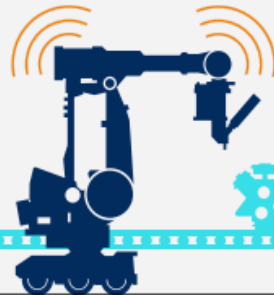
In the fourth industrial revolution, digital analytics enables a new level of operational productivity.



1. Automated in-plant logistics handle inventory and warehousing



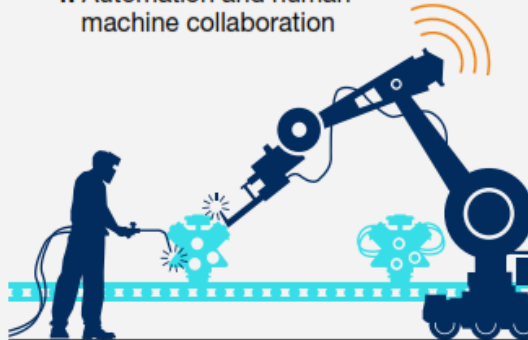
2. Data collection across the supply chain



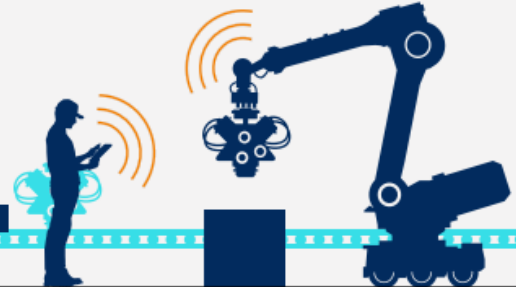
3. Data-driven predictive maintenance



4. Automation and human-machine collaboration



5. Digitized quality system and advanced process controls



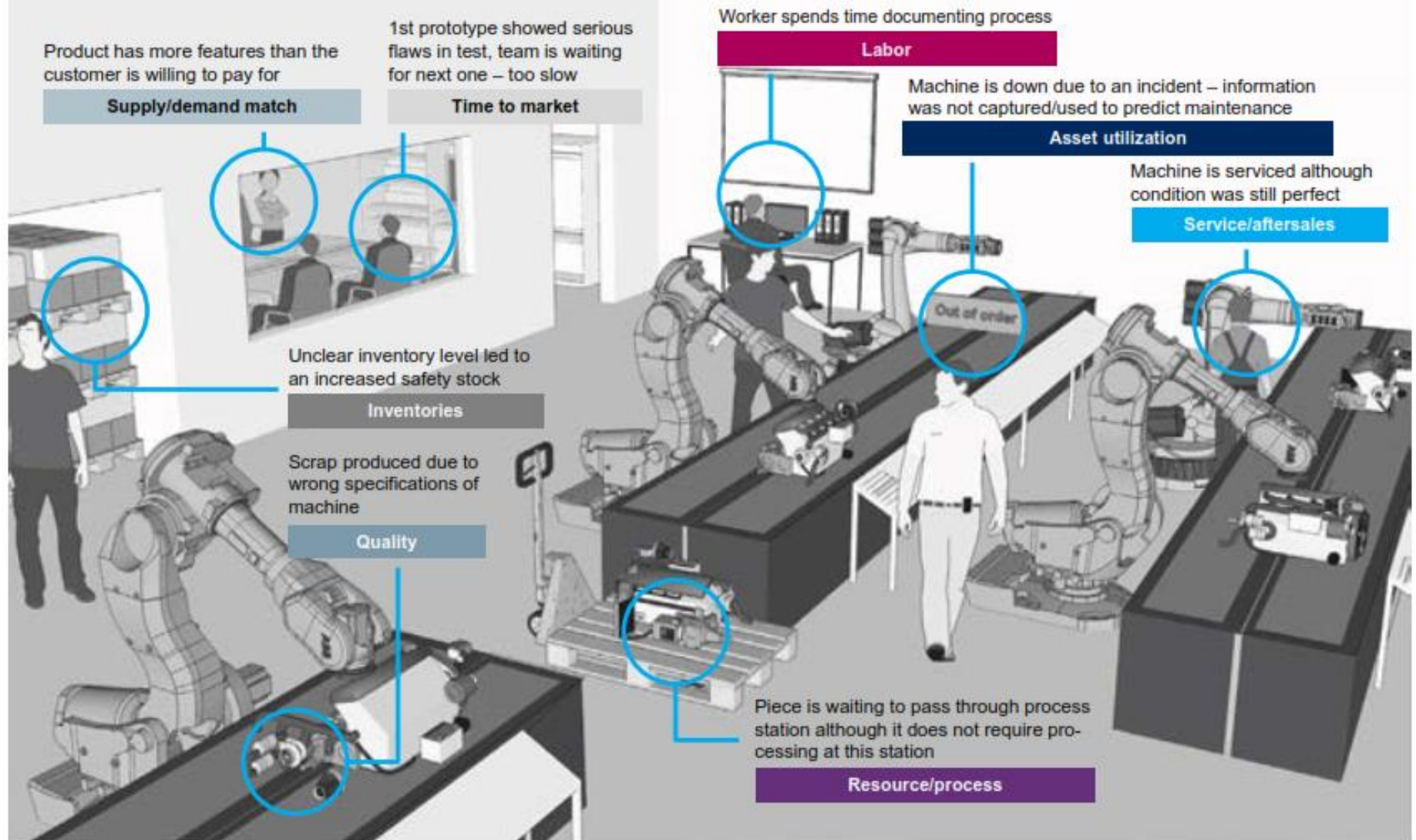
6. Digital performance-management system working with enablers and IT infrastructure



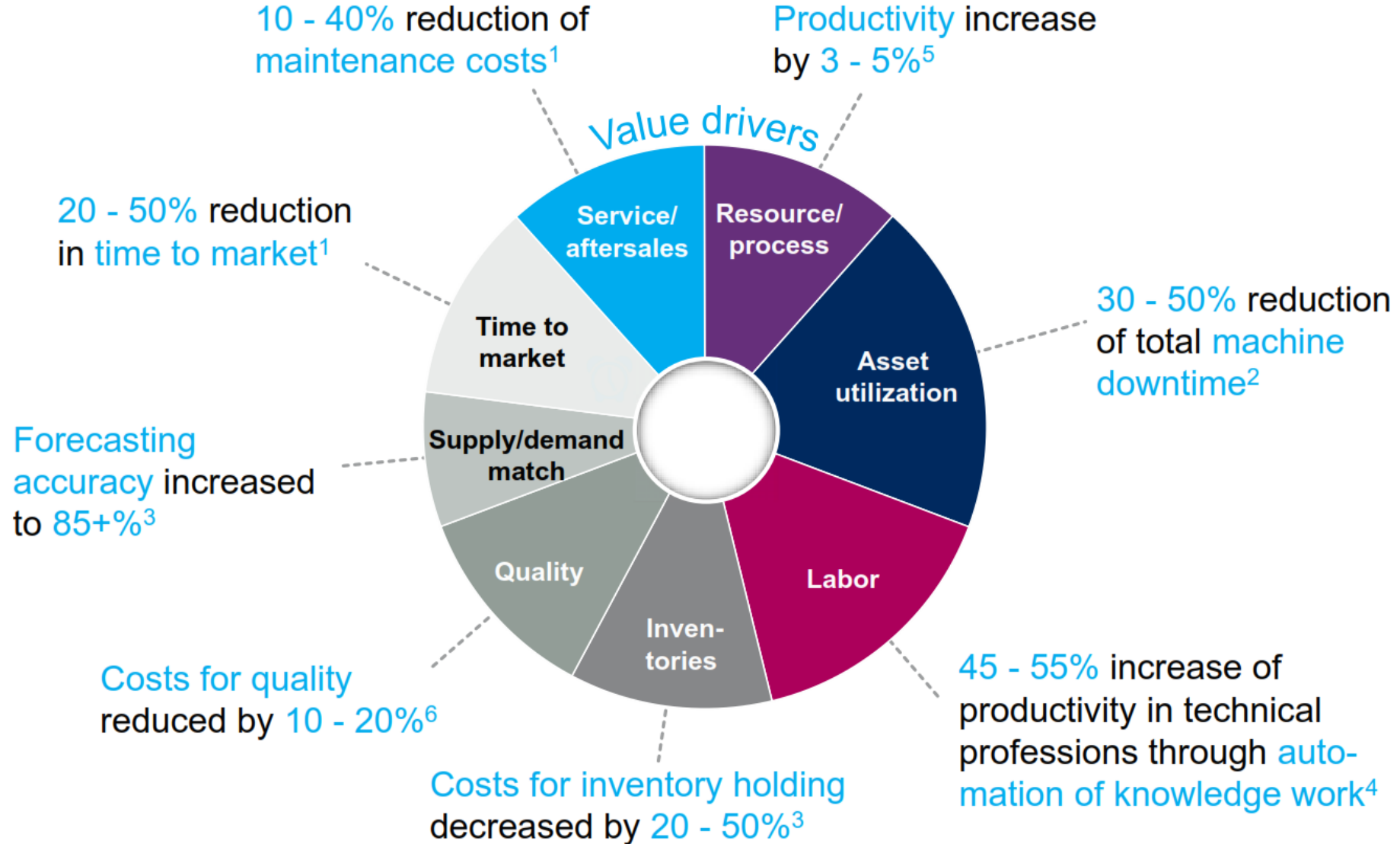
7. Smart planning and agile operations deliver products directly to customer using latest technologies and tracking



Eliminating these digital inefficiencies could unlock potential along 8 different value drivers



Indicative quantification of value drivers



¹ Cf. McKinsey Global Institute: Big data: The next frontier for innovation, competition, and productivity

² McKinsey analysis

³ McKinsey analysis

⁴ Cf. McKinsey Global Institute: Disruptive Technologies

⁵ See, for example, ABB case study

⁶ Cf. T. Bauernhansl, M. ten Hompel, B. Vogel-Heuser (Hrsg.): Industrie 4.0 in Produktion/Automatisierung/Logistik (2014)